



ISO 9001 REGISTERED





# CURRENT TO PRESSURE TRANSDUCERS

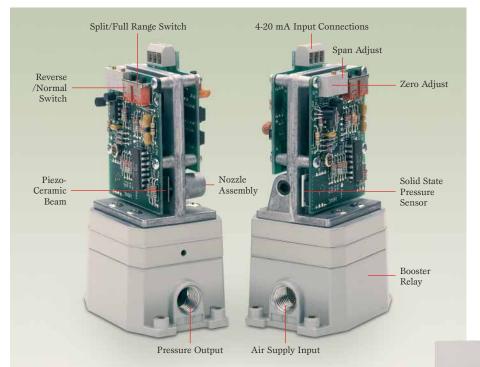
The Ronan X55-600 Series I to P Transducers are reliable, stable, accurate and versatile. But, more important; they are "Hard to Plug." The wide dynamic range on the control elements and associated solid-state technology allows the circuitry to compensate, even when passageways become partially obstructed. The technology and the physical design actually allows contaminates to "blow through." Additional features include, high immunity to shock and vibration, extremely low air consumption, high SCFM output, and high stability over temperature and input pressure changes. All these features make the Ronan I/P the best choice for all applications in any industry.

#### FEATURES

- Hard-to-Plug Design
- Low Air Consumption (0.002 SCFM)
- No Pre-Regulator Required
- Supply Pressure to 120 PSI
- Vibration and Shock Resistant
- Mount in Any Position

- 0.2 % of Span Accuracy
- Reverse/Direct and Split Range Operation
- -40° to 150°F Operation
- Standard 3-15, 3-27 or 6-30 PSI Ranges
- Non-Standard Ranges Available
- Worldwide Approvals

#### X55-600 I TO P TRANSDUCERS



#### CONTROLS

The field selectable switch options and calibration adjustments make the X55-600 Series one of the most versatile units on the market. The chart below shows a few typical setup configurations. Even greater variations are possible by manipulation of the "Zero" and "Span" adjustments as well as the switches.

#### PRINCIPLE OF OPERATION

The X55-600 I to P Transducer uses state of the art technology to insure high accuracy and dependability even in the harshest operating environment. The two key elements are the piezo-ceramic beam and the solid state pressure sensor. In a typical setup, the I to P receives a 4-20 mA signal from a controller or similar device. The input is electrically conditioned and used as one input to a circuit which controls the amount of bias voltage applied to the piezo-ceramic beam. As the voltage on the beam varies, the beam will bend either toward or away from the nozzle assembly. This increases or decreases the pressure inside the booster relay, which in turn causes the I to P's output pressure to change. In order to

Non-Interacting
Calibration Adjustments

Switch selection allows choice of increasing output for either an increasing or decreasing input signal

Switch selection allows full output pressure range for "full" or "half" the normal input signal span

Switch selection for 4-20 or 10-50 mA

Input Current Loops

maintain close control over wide changes in temperature and supply pressure, the output pressure sensor's signal is also monitored and applied to the beam bias circuit as a correction factor. This combination of a solid state control element and feedback sensor is what gives the X55-600 its accuracy and dependability.

### FIELD SELECTABLE CONFIGURATIONS

| ACTION         | RANGE       | 4-20mA | 10-50mA | 3-15 PSIG | 3-27 PSIG | 6-30 PSIG |
|----------------|-------------|--------|---------|-----------|-----------|-----------|
| Direct Acting  | Full Range  | 4-20   | 10-50   | 3-15      | 3-27      | 6-30      |
| Reverse Acting | Full Range  | 4-20   | 10-50   | 15-3      | 27-3      | 30-6      |
| Direct Acting  | Split Range | 4-12   | 10-30   | 3-15      | 3-27      | 6-30      |
|                |             | 4-11   | 10-29   | 3-15      | 3-27      | 6-30      |
|                |             | 12-20  | 30-50   | 3-15      | 3-27      | 6-30      |
|                |             | 13-20  | 31-50   | 3-15      | 3-27      | 6-30      |
| Reverse Acting | Split Range | 4-12   | 10-30   | 15-3      | 27-3      | 30-6      |
|                |             | 4-11   | 10-29   | 15-3      | 27-3      | 30-6      |
|                |             | 12-20  | 30-50   | 15-3      | 27-3      | 30-6      |
|                |             | 13-20  | 31-50   | 15-3      | 27-3      | 30-6      |



## NEMA 4 WEATHERPROOF

The X55-600-N4 was designed for NEMA 4 applications where small size is important. The molded plastic top cover, gasketed access lid and epoxy painted base assure long life in the worst environments. Mounting configurations include standard surface mount or DIN rail. Universal actuator and 2" pipe mounting brackets are also available.

# EXPLOSION PROOF AND NEMA 4 WEATHERPROOF

The X55-600-EX unit is well suited for hazardous environments as well as for outdoor locations. The heavy duty aluminum housing has a thick coating of epoxy paint for protection against corrosive environments. Mounting can be standard surface, or optional 2"pipe clamp as shown below. Universal mounting brackets are also available for mounting the X55-600 directly on any standard value actuator. Because it is also intrinsically safe, the X55-600 provides the ruggedness of a heavy duty cast aluminum housing with the ability to be opened and serviced in a hazardous environment.





# STANDARD GENERAL PURPOSE

The X55-600-GP is ideal for control room service, or in NEMA 4 or 12 enclosures where space is limited. Mounting options include surface, DIN rail, or 2" pipe mounting. Air and electrical connections are easily accessible without removing covers or shields. The small footprint of the X55-600-GP saves panel space, and the top access controls make it ideal for retrofit applications.



#### SURFACE MOUNT MANIFOLDS

The X55-600-M is the best high density system available for easy installation, expansion and maintenance. Surface mount chassis come in 4, 8 or 10 positions. All pneumatic connects are made on the chassis/base assembly. Manual input air shutoff valves at each position allows working on the I/P's air lines, positioners or actuators without disturbing the supply air or other I/Ps. Units can be added or removed without the loss of air pressure. One input air connection is provided for each chassis, thereby minimizing piping connections. The X55-600-M is designed for control room applications, but can also be used in NEMA 4, 7 or 12 enclosures.

#### 19" WIDE RACK MANIFOLD

These units use the same X55-600-M modules used with the surface mount chassis mentioned earlier. Each chassis can hold up to eight I to P modules. The rack mount configuration offers the advantage of front access wiring and rear access pneumatics. The standard 19" width also makes it easy to integrate these I to Ps with other standard 19" rack systems.



#### SPECIFICATIONS

Air Consumption: 0.002 SCFM Supply Pressure Effect: None

Supply Pressure: 5-120 PSI (minimum = max. output + 5 PSI)

Loop Voltage Drop: < 6 Vdc (at 4-20 mA input)

Output Ranges: 3-15, 3-27, 6-30, 0-60, 0-100 PSI. For other zero based and high output pressure ranges, contact Ronan

Accuracy:  $\pm 0.20\%$  of span includes linearity, hysteresis, and repeatability

*Zero and Full Scale Adjustability:*  $> \pm 12\%$  of span Input Range: 4-20, 10-50 (switch selectable), 0-10 Vdc available. Contact Ronan

Unit Response Time: 0.6 seconds to 95% of final value (300 ms is available. Contact Ronan)

Operating Modes: Direct, reverse, split range (switch selectable)

Mounting Position Effect: None

*Vibration Effects:*  $< \pm 1.0\%$  of span at  $\pm 1.0$  gs from 5-2 KHz RFI/EMI Effects: < 0.8% of range with 5 watt transmitter at 1 meter (20 to 500 MHz)

Shock Effects:  $\pm 3\%$  of span at 30 gs

Operating Temperature: -20° to 150°F (-11° to 65°C). Operational low temperature version =  $-40^{\circ}$  to  $150^{\circ}$ F (-40° to 65°C)

Temperature Drift: .01% of span per °F from 30° to 150°F (0.025 % below 30°F)

Feed Flow (Output) Capacity: 3.0 SCFM at 20 PSI supply, 10.5 SCFM at 100 PSI supply

Bleed Flow (Exhaust) Capacity: 3 SCFM (20 SCFM optional)

Pneumatic Connections: 1/4" NPT

Electrical Connection: Screw compression (#30 to #16 awg wire) Weight, Sizes and Ratings:

| Model      | Rating          | Weight (Lbs.) | Size (In.)      |
|------------|-----------------|---------------|-----------------|
| X55-600-GP | General Purpose | 1.5           | 3 x 2 x 5.2     |
| X55-600-N4 | NEMA 4          | 1.75          | 3.8 x 2.3 x 6.8 |
| X55-600-Ex | ExpProof        | 3.0           | 4 x 4 x 5.4     |

#### Approvals:

Factory Mutual and CSA

- -EX = Explosion-Proof Class I, II, III; Division 1; Group B, C, D, E, F, G
- -EX, -N4, -GP = Class I; Division 2; Group A, B, C, D
- -EX, -N4, -GP = Intrinsically Safe Class I; Division 1; Group A, B, C, D

#### CENELEC

- -EX = Flame-Proof Ex d (pending)
- •-EX, -N4, -GP = Ex n (pending)
- -EX, -N4, -GP = Intrinsically Safe Ex ia IIC T4 (Group IIA, IIB, IIC)

#### INFORMATION ORDERING

#### I to P Modules

| Model                                   | Description                                                     |
|-----------------------------------------|-----------------------------------------------------------------|
| X55-600-GP-( )-SM<br>X55-600-GP-( )-DIN | General Purpose Surface Mount<br>General Purpose "G" Rail Mount |
| X55-600-GP-( )-M                        | General Purpose Manifold Mount (without base)                   |
| X55-600-GP-( )-D2                       | General Purpose "U" Rail Mount                                  |
| X55-600-N4-( )-SM                       | NEMA 4 Surface Mount                                            |
| X55-600-N4-( )-DIN                      | NEMA 4 "G" Rail Mount                                           |
| X55-600-N4-( )-D2                       | NEMA 4 "U" Rail Mount                                           |
| X55-600-EX-( )-SM                       | Explosion-Proof Surface Mount                                   |
|                                         |                                                                 |

1 = 3-15 PSI 2 = 3-27 PSI 3 = 6-30 PSI

#### I to P Manifold Chassis

| Model          | Description                                                        |
|----------------|--------------------------------------------------------------------|
| X55-600-SMC-4  | 4 Position Surface Mount Manifold<br>Chassis with Manual Shutoff   |
| X55-600-SMC-8  | 8 Position Surface Mount Manifold<br>Chassis with Manual Shutoff   |
| X55-600-SMC-10 | 10 Position Surface Mount Manifold<br>Chassis with Manual Shutoff  |
| X55-600-RM-8   | 8 Position, 19" Rack Mount Manifold<br>Chassis with Manual Shutoff |

Note: Consult Factory for special ranges, applications, and availability (e.g.: higher and lower pressure ranges, low temperature, and natural gas applications).

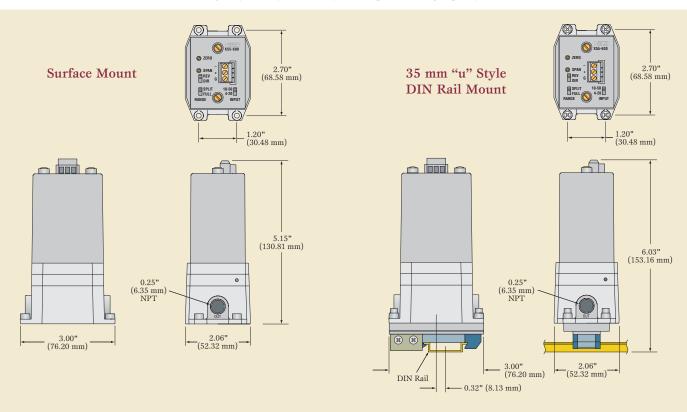
#### L to P Accessories

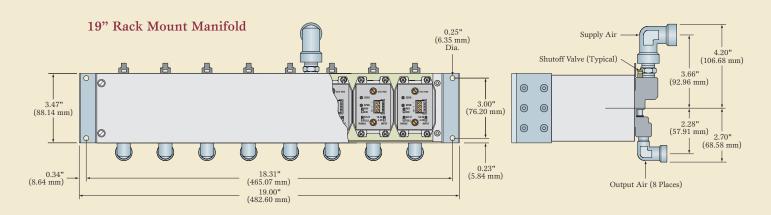
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|---------------------|----------------------------------------------------------------|--|--|
| Model               | Description                                                    |  |  |
| X55-600-UMB         | Universal Mounting Bracket (use with surface mount units only) |  |  |
| X55-600-UMB-SS      | Universal Mounting Bracket (304 stainless steel)               |  |  |
| X55-600-PMB         | 2" Pipe Mounting Bracket (use with surface mount units only)   |  |  |
| X55-600-PMB-SS      | 2" Pipe Mounting Bracket (304 stainless steel)                 |  |  |
| X55-77-4            | Filter/Pre-regulator                                           |  |  |
| X55-0-30            | Pressure Gauge (0-30 PSI)                                      |  |  |
| X55-0-60            | Pressure Gauge (0-60 PSI)                                      |  |  |
| X55-600-MF-D1       | Conversion Kit, SM or "U" Rail to "G" Rail                     |  |  |
| X55-600-MF-D2       | Conversion Kit, SM or "G" Rail to "U" Rail                     |  |  |
| D1-32 x 15          | 32 mm x 15 mm "G" Style Rail                                   |  |  |
| D2-35 x 7.5         | 35 mm x 7.5 mm "u" Style Rail                                  |  |  |
| D2-35 x 15          | 35 mm x 15 mm "U" Style Rail                                   |  |  |
| X55-600-SS TAG      | Stainless Steel Tag                                            |  |  |

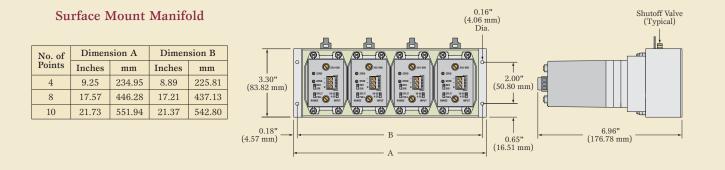
**DIN Rail Styles** "G" Rail (32 mm x 15 mm) "u" Rail (35 mm x 7.5 mm) "U" Rail (35 mm x 15 mm)

Specifications subject to change without notice.

# GENERAL PURPOSE

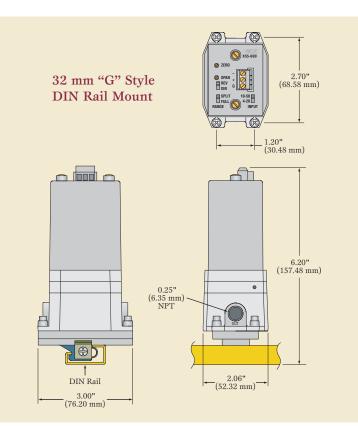


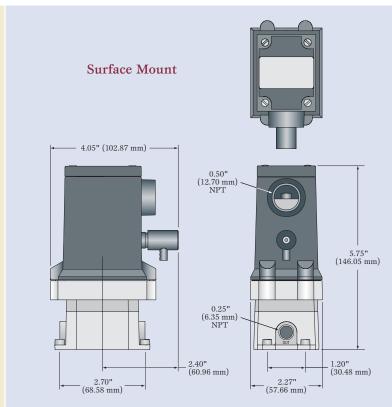




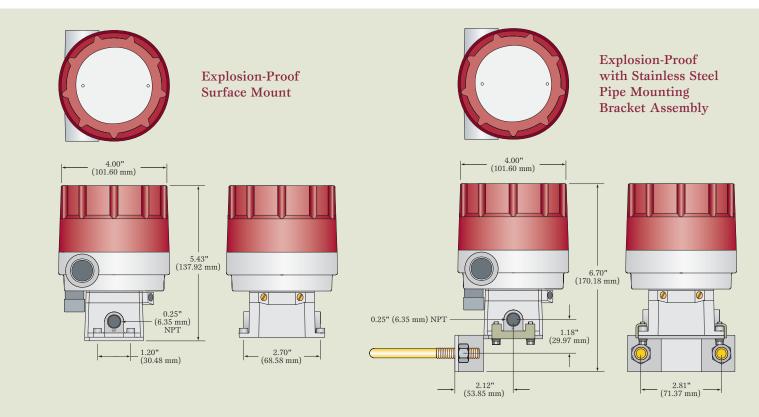
# X55-600 I TO P TRANSDUCERS

# NEMA 4

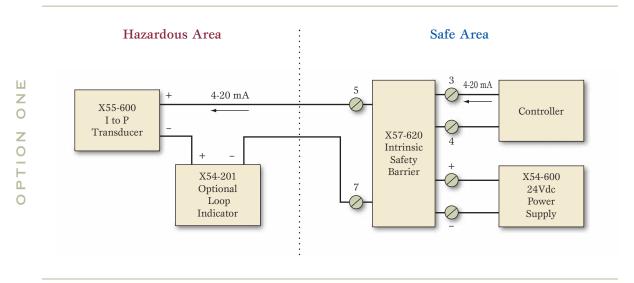


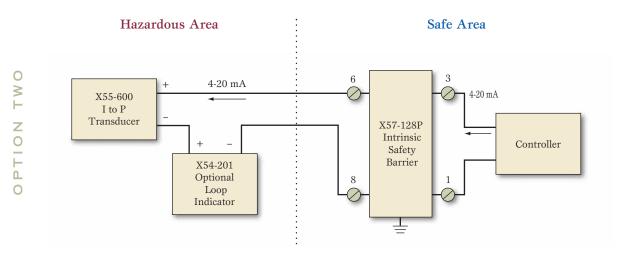


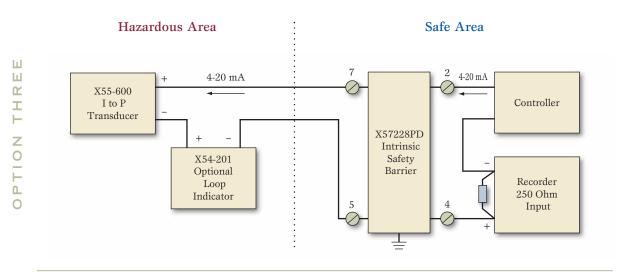
# EXPLOSION-PROOF



# TYPICAL INTRINSICALLY SAFE APPLICATIONS







Visit www.ronan.com for other options and application notes.



## PNEUMATIC PRESSURE TRANSMITTERS

Ronan's Series X55-300 P to I Convertors convert instrument air pressures to analog current or voltage signals. The two and four-wire models are both available with five common input ranges from 3-15 to 0-100 PSIG. A solid-state sensor assures you of outstanding linearity, negligible hysteresis, very fast response times, and excellent temperature stability.

The electronics portion of the P to I Convertor can be removed from the pneumatic base without loss of air pressure, allowing simple calibration and regular maintenance without purging the air lines. The X55-300 is simple to install and easy to maintain.

Ronan's Series X55-300 P to I Convertors provide standard current and voltage signals to instruments and process control computers. Non-standard signal formats are also possible, thereby eliminating costly interface design requirements for special applications.

# <u>FEATURES</u>

- 5 Ranges Up to 100 PSIG
- Two or Four-Wire Models
- Fast Responding Solid State Design
- Detachable Electronics with Automatic Pressure Seal
- Insensitive to Vibration
- Front Accessible Zero, Span and Setpoint Adjustments

- Mounts in Any Position
- Front Accessible Output Monitor Test Jacks
- Loss-of-Air Alarm Indicator/Output Signal
- Optional High or Low Pressure Adjustable Setpoint
- 3 Times the Maximum Rated Pressure without Damage

# SPECIFICATIONS

Models: X55-302 (two-wire); X55-304 (four-wire)

Inputs: 3-15, 3-27, 6-30, 0-30, 0-100 PSIG

Maximum Input: 3 times full scale without damage

Outputs: X55-302: 4-20 mA or 10-50 mA

X55-304: 4-20 mA, 10-50 mA, 0-1 Vdc, 0-2 Vdc, 0-5 Vdc,

1-10 Vdc, 1-5 Vdc, 2-10 Vdc

Accuracy:  $\pm 0.2\%$  of span (linearity, hysteresis, repeatability)

Response: 1.0 msec (10 to 90% of full scale)

Operating Temperature: -40° to 150°F (-40° to 70°C)

Storage: -58° to 185°F (-50° to 85°C)

Temperature Stability: 0.025 % of span per °C for 0 to 50 °C

Power Requirements: X55-302: 12 to 55 Vdc

X55-304: 22 to 30 Vdc

Connections: Air, 1/8" NPT (female)

Loop Resistance: (R) Vs. Power Supply Voltage (PSV):

 $X55-302: 4-20 \text{ mA}: \text{Rmax} = \text{PSV} -12 \text{ V} \div 20 \text{ mA}$ 

 $10-50 \text{ mA}: \text{Rmax} = \text{PSV} - 12 \text{ V} \div 50 \text{ mA}$ 

 $X55-304: 4-20 \text{ mA}: \text{Rmax} = \text{PSV} -6 \text{ V} \div 20 \text{ mA};$ 

or 10-50 mA: PSV -8 V ÷ 50 mA

Output Impedance: Current Outputs: 1 Mohm Voltage Outputs: 5 V: 250 ohms; 10 V: 500 ohms

Alarm Output: Open collector transistor capable of 50 mA

(maximum leakage =  $100 \mu A$  at 24 Vdc)

Wiring: Up to 12 AWG

Approvals: Factory Mutual and CSA:

• -EXP = Explosion-Proof - Class I, II, III; Division 1;

Group B, C, D, E, F, G

• -DIN, -D2-, SM = Class I; Division 2; Group A, B, C, D

#### ORDERING INFORMATION

# Two-Wire P TO I Transmitters (Power = 5W at 24 Vdc)

| Model                                                                                                                            | Description                                                                                                                                                                                                                                                                                                                   |  |
|----------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| X55-302-( )-( )-( )-SM<br>X55-302-( )-( )-( )-DIN<br>X55-302-( )-( )-( )-EXP<br>X55-302-( )-( )-( )-D2<br>X55-302-( )-( )-( )-LB | General Purpose Surface Mount (includes transmitter and base) General Purpose "G" Rail Mount (includes transmitter and base) Explosion-Proof Surface Mount (includes transmitter and base) General Purpose "U" Rail Mount (includes transmitter and base) Less Base (transmitter only), order parts above for complete system |  |
| Output Typ                                                                                                                       | Option: N = None L = Low Alarm H = High Alarm e: B = 4-20 mA C = 10-50 mA 3-15 PSIG 2 = 3-27 PSIG 3 = 6-30 PSIG 4 = 0-30 PSIG 5 = 0-100 PSIG 6 = 0-6 PSIG 7 = 0-12 PSIG                                                                                                                                                       |  |

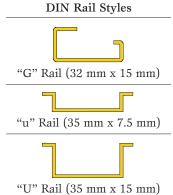
#### Four-Wire P TO I Transmitters (Power = 1.5W)

| Model                                                                                                                            | Description                                                                                                                                                                                                                                                                                                                   |
|----------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| X55-304-( )-( )-( )-SM<br>X55-304-( )-( )-( )-DIN<br>X55-304-( )-( )-( )-EXP<br>X55-304-( )-( )-( )-D2<br>X55-304-( )-( )-( )-LB | General Purpose Surface Mount (includes transmitter and base) General Purpose "G" Rail Mount (includes transmitter and base) Explosion-Proof Surface Mount (includes transmitter and base) General Purpose "U" Rail Mount (includes transmitter and base) Less Base (transmitter only), order parts above for complete system |
| Output Type                                                                                                                      | Option: N = None L = Low Alarm H = High Alarm  B = 4-20 mA C = 10-50 mA D = 1-5 Vdc E = 2-10 Vdc F = 0-5 Vdc G = 0-10 Vdc H = 0-1 Vdc I = 0-2 Vdc  -15 PSIG 2 = 3-27 PSIG 3 = 6-30 PSIG 4 = 0-30 PSIG 5 = 0-100 PSIG 6 = 0-6 PSIG                                                                                             |

# X55-302/304 Mounting Hardware and Accessories

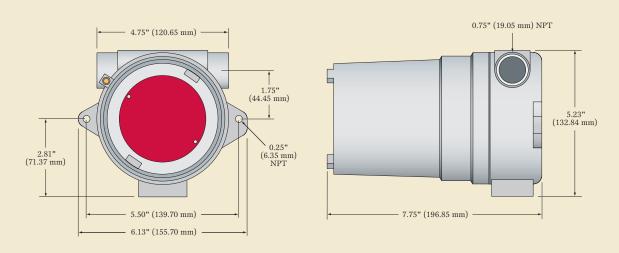
| Model       | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | DIN Rail S      |
|-------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|
| X55-SM      | Replacement Surface Mounting Base                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                 |
| X55-DIN     | Replacement "G" Rail Mounting Base                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                 |
| X55-D2      | Replacement "U" Rail Mounting Base                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                 |
| X55-EXP     | Replacement Explosion-Proof Housing with Base                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | "G" Rail (32 mm |
| X55-SS TAG  | Stainless Steel Tag                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                 |
| X55-PMB     | 2" Painted Pipe Mounting Bracket                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 7               |
| X55-PMB-SS  | 2" 304 Stainless Steel Pipe Bracket                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | "" D -:1 (25    |
| D1-32 x 15  | 35 mm "G" Style Rail                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | "u" Rail (35 mm |
| D2-35 x 7.5 | 35 mm x 7.5 mm "u" Style Rail                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | <b>–</b>        |
| D2-35 x 15  | 35 mm x 15 mm "U" Style Rail                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                 |
| X55-MF-D1   | Conversion Kit, SM or "U" Rail to "G" Rail                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                 |
| X55-MF-D2   | Conversion Kit, SM or "G" Rail to "U" Rail                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | "U" Rail (35 mm |
|             | I to the second of the second |                 |

Specifications subject to change without notice.

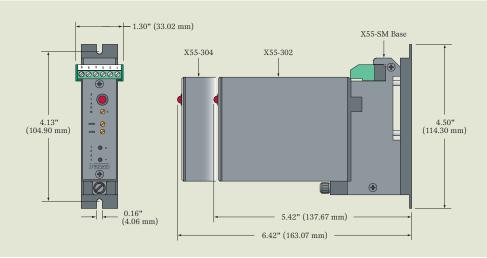


# EXPLOSION-PROOF

2-Wire P to I and 4-Wire P to E Convertors

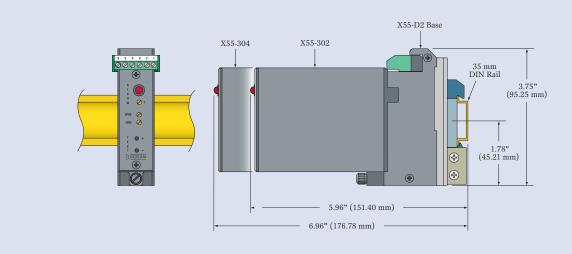


# SURFACE MOUNT 2-Wire P to I and 4-Wire P to E Convertors



## DIN RAIL MOUNT

2-Wire P to I and 4-Wire P to E Convertors





## WARRANTY

Ronan warrants equipment of its own manufacture to be free from defects in material and workmanship, under normal conditions of use and service, and will repair or replace any component found to be defective, on its return, transportation charges prepaid, within (1) year of its original purchase. This warranty carries no liability, either expressed or implied, beyond our obligations to replace the unit which carries the warranty.



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